**Scope of Work:**

Contractor shall furnish all labor, tools, equipment, & materials to remove current roll up door units & replace with new roll up door units at the Raymond Laborde Correctional Center.

**Jobsite Location:**

Raymond Laborde Correctional Center

1630 Prison Road

Cottonport, LA 71327

**Job Specifications:**

-Contractor shall remove 19 existing roll up doors and guides located on the VoTech building. Agency shall be responsible for disposing of existing doors once removed.

-Contractor shall provide and install 19 new roll up doors and guides in the place of the doors that were removed.

**Door Specifications:**

* Door opening is 14' x 14'
* Standard Rolling Steel Doors
* Operation - Hand chain hoist w/ roller chains & sprockets
* Curtain
	+ Slats - galvanized steel cold roll formed in continuous lengths finished with baked epoxy primer or baked polyester topcoat
	+ Flat slats - 2 5/8” X 5/8”
	+ 22 Gauge Flat Slats
	+ Endlocks/Windlocks - each end of alternate slats to be fitted with malleable iron endlocks to maintain slat alignment.
	+ Windload - door construction designed to meet or exceed a windload of 20 PSF or 90 MPH
* Barrel Assembly
	+ Barrel - to be steel pipe of diameter & wall thickness to restrict deflection
	+ Springs - to be oil tempered, grease packed helical torsion type designed to cycle 25000 times…springs are to mounted on cold rolled steel inner shaft
	+ End Bearing - self-lubricating ball bearings or oil impregnated bronze bushings
* Bracket Plates
	+ ¼” minimum thickness steel plate and enclose ends of barrel assembly
	+ Drive End Bracket Plate - to be fitted with a self-aligning sealed ball bearing
* Guide Assembly
	+ Wall Angles - 3/16” minimum thickness structural steel angles
	+ Guides - structural steel angles 3/16” minimum thickness with removable headstops and 30” service cutout on both sides
* Enclosed Hood
	+ 24 gauge galvanized steel with baked epoxy primer or baked polyester topcoat and enclose oil
* Locking
	+ Lockable bracket, mounted on guide angle or wall, suitable for padlocking
* Color-Beige

ASTA America Rolling Service Door Model 422 or equal

**Specify Brand/Model/Color of Door Bidding:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_**

**Planning & Scheduling:**

* Before entering the facility grounds to commence work, the contractor must check in with the maintenance department every day
* Work hours are to be 7:30 AM to 3:30 PM, Monday through Friday, unless approved by the Maintenance Manager James Desjardine

**Jobsite Visit Contact:**

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